

Date: Wednesday, 10/8/2008 1:39:35 PM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SIGN ASSEMBLY		
Job Number	: 42509					
Estimate Number	: 10087					
P.O. Number	:			Part Number	: D31183	
This Issue	: 10/8/2008		S.O. No. :	Drawing Number	: D3118 REV C	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: C	
Previous Run	: 42346			Material	:	
Written By	:			Due Date	: 10/10/2008	
Checked & Approved By	:			Qty:	2 Um: Each	
Comment	: Est. A: 02.05.15 New Issue NG					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>7339</u> <u>CD 08/10/08</u> 2	
		Seal as per dwg D3118	
		Possible Supplier: Self powered lighting inc. Replaces: BHT P/N 212-072-637-107	
		Material release note required	
		Sign should be self luminous to min. brightness of 160 microlamberts	
2.0	212072637107	Sign Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Sign Assembly	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached	
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK Check dims to dwg and certification attached	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>PPP 42330</u>	

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 42509

Part Number: D31183

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/14 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

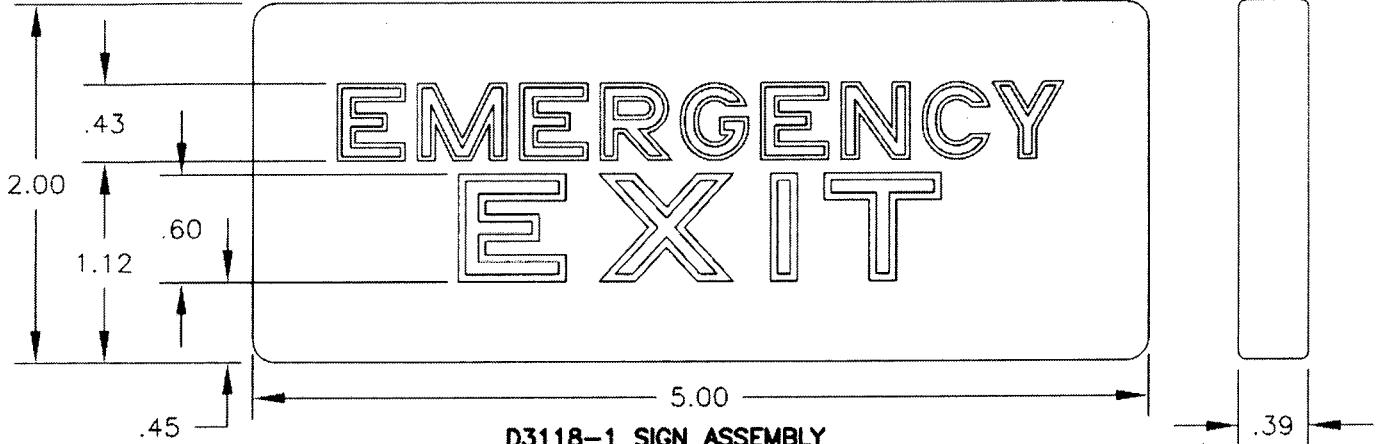


MF 08-10-10



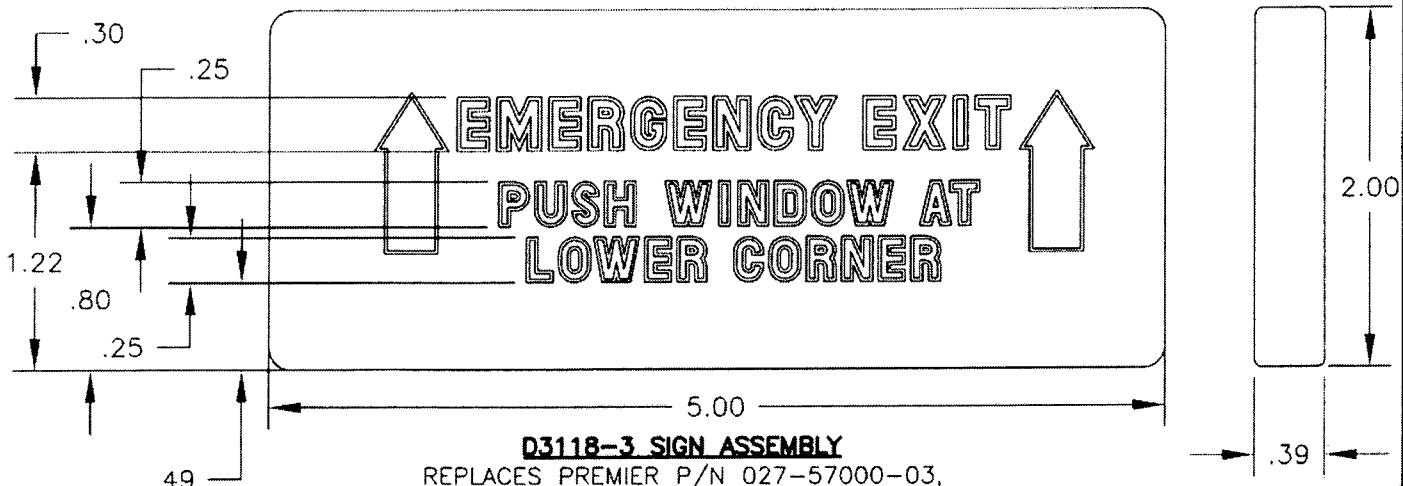
DESIGN <i>PT</i>	DRAWN BY <i>PT</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>HF</i>	APPROVED <i>HF</i>	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	.04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

RELEASED
2003.05.05



D3118-1 SIGN ASSEMBLY

REPLACES PREMIER P/N 027-57000-01,
BHT P/N 46660-01008-00



D3118-3 SIGN ASSEMBLY

REPLACES PREMIER P/N 027-57000-03,
BHT P/N 212-072-637-107

NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

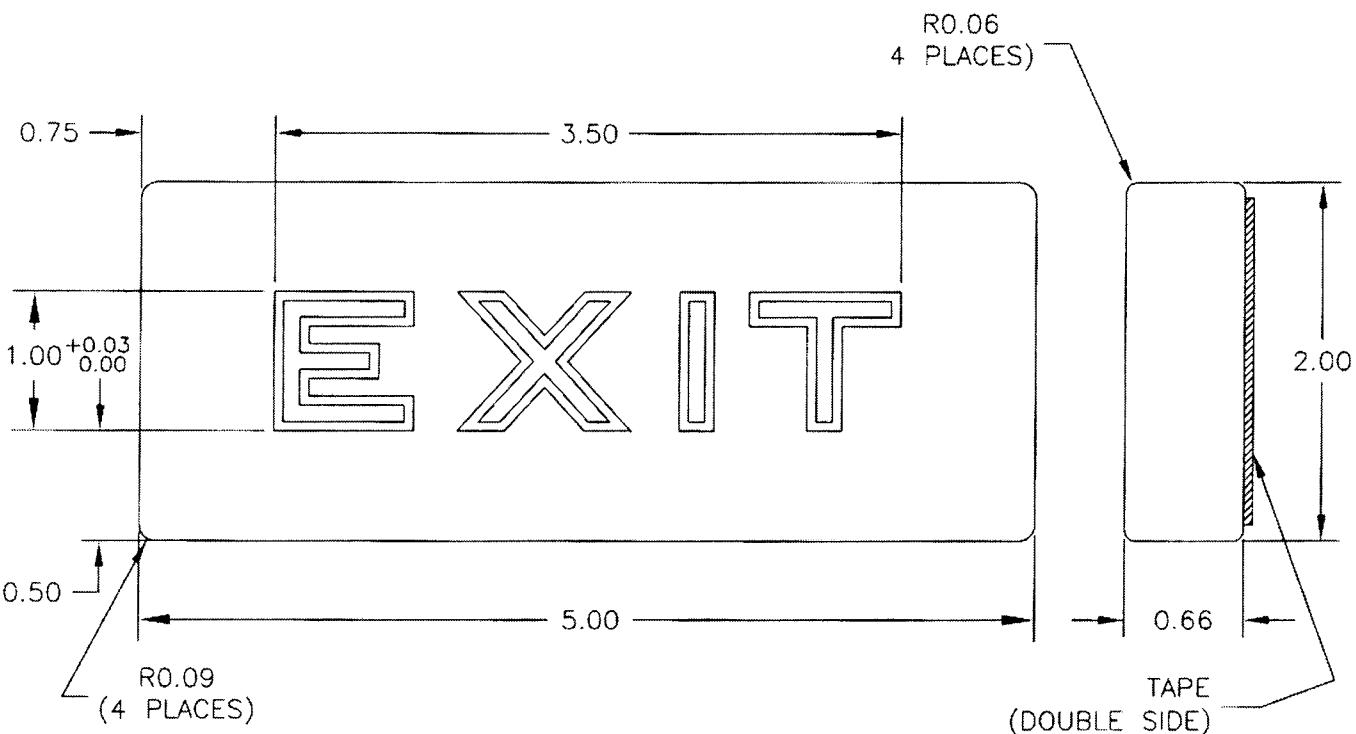
WORK ORDER

NO. 42507

DART

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MM</i>	APPROVED <i>CHH</i>	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE NTS

105.73.5 *MM*



NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A
SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PACKING SLIP

Date Shipped: October 09, 2008

Telephone: (403) 250-7370

Fax: (403) 250-7110

* Aircraft On Ground *

Shipment number: SH#-004656

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7905 9938 4431

Shipping Instructions: Attn: Linda,
Ship Fedex P1 Acct# 1517-93240

Customer P.O. Number: PO00007339

Phone: 613-632-5200

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	212-072-637-107	PLACARD	Shipping Area	1	Each	SP17295	LT-08-015089

Sales Order Number: SO08-01920.001

Eagle PO Number PO-08-003076.1

Comments

2	212-072-637-107	PLACARD	Shipping Area	1	Each	SP17725	LT-08-015090
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Sales Order Number: SO08-01920.001

Eagle PO Number PO-08-003076.1

Comments

Sales Order Number 2008001920 Parts on Back Order

Customer Dart Aerospace Ltd.

Part Number	Part Description	Qty Sold	BackOrder Qty
212-072-637-107	PLACARD	2.00	0.00

*S
ord w*

* End of Report *

>> denotes that the Packing Slip line item has already been printed.

Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-08-015090



Sold To: SO08-01920.001
Sold Date: 10/9/2008 1:28:58PM

Part No: 212-072-637-107

Description: PLACARD

Serial No. SP17725

Condition. New

Qty Sold: 1.00

Cure Date:

Manufacturer Bell Helicopter (Manufacturer)

Cycles _____ Hours _____

Total Time: _____ 0.0

TSO:

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

October 09, 2008

Inspector

Lic. No./Stamp

Eagle 6-81 70

Maintenance Release

Eagle Copters Maintenance Ltd
823 McTavish Road, NE Calgary, Alberta T2E 7G9
TCCA AMO Approval No. 6-81

LOT #: LT-08-015089



Sold To: SO08-01920.001
Sold Date: 10/9/2008 1:28:57PM

Part No: 212-072-637-107

Description: PLACARD

Serial No: SP17295

Condition: New

S
02/01/08

Qty Sold: 1.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Cycles

Hours

0.0

Total Time:

TSO:

Details of work performed/reason for removal
Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

October 09, 2008

Inspector

Lic. No./Stamp

Eagle
6-81 70

Maintenance Release